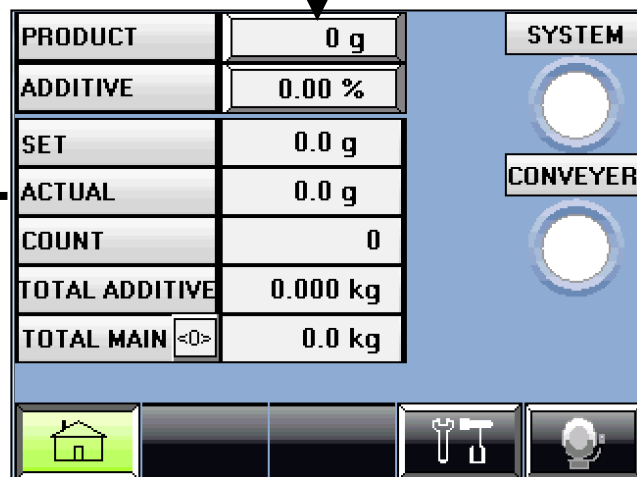
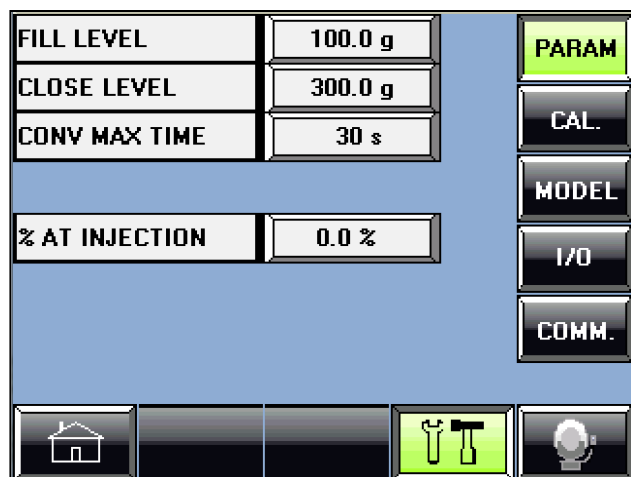
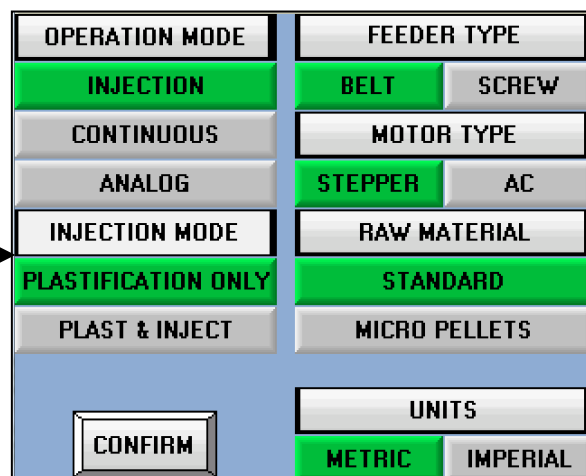




Smart II – Quick Start Manual

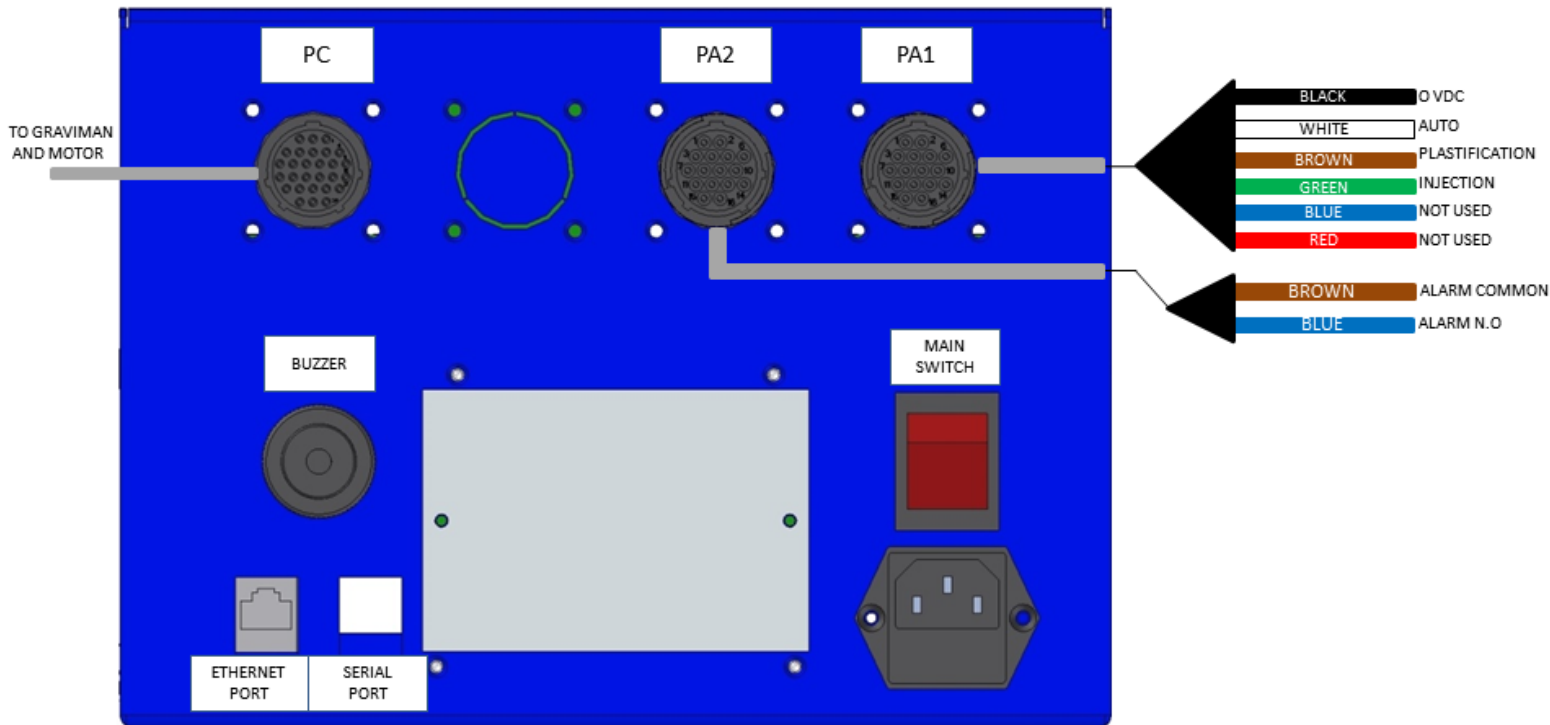
BeltColor & GraviColor Additive Dosing for Injection Molding machines



Plastification & Injection Mode

Set percentage of additive at injection
in *Service/Parameter* screen

Electrical Wiring

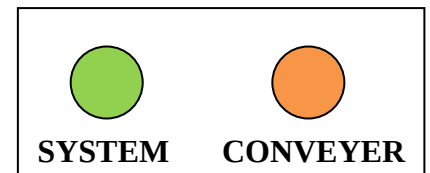


1. Connect power supply – Ground, Neutral, Phase
2. Connect control signals from molding machine – Auto Mode, Plastification, Injection
3. Connect alarm dry contact (optional)

Feeder Operation

Activating the BeltColor

1. Press the conveyer P.B – the unit will load material
2. Press the system P.B. to ON – the unit will perform a teach cycle
3. Set the required output
4. Material will start flowing according to Plastification/Injection signal



Activating the GraviColor

1. Press the conveyer P.B – the unit will load material
2. Hold the system for 3 seconds – the unit will perform a teach cycle
3. Set the required output
4. Press the system P.B. to ON – material will start flowing according to Plastification/Injection signal

System Lamps

Switch	Lamp	State
System (green)	off	system is off
	on	system is on
	flashing steadily	extruder on
	flashing alternately	teach cycle
	flashing rapidly	system alarm
Conveyer (orange)	off	conveyer is off
	on	conveyer is on
	flashing rapidly	conveyer alarm