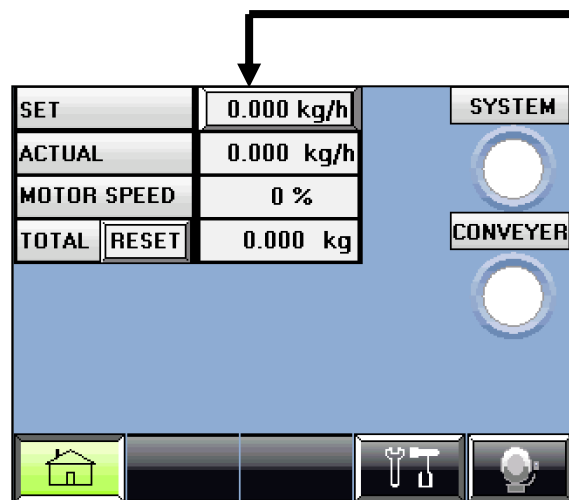
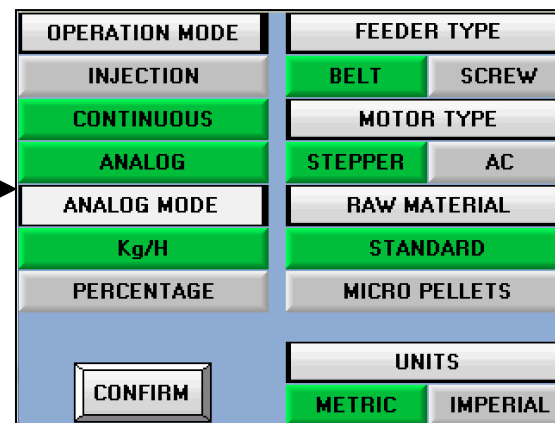


simply accurate

Smart II – Quick Start Manual

BeltColor & GraviColor

Additive Dosing for Extrusion machines



Continuous Mode



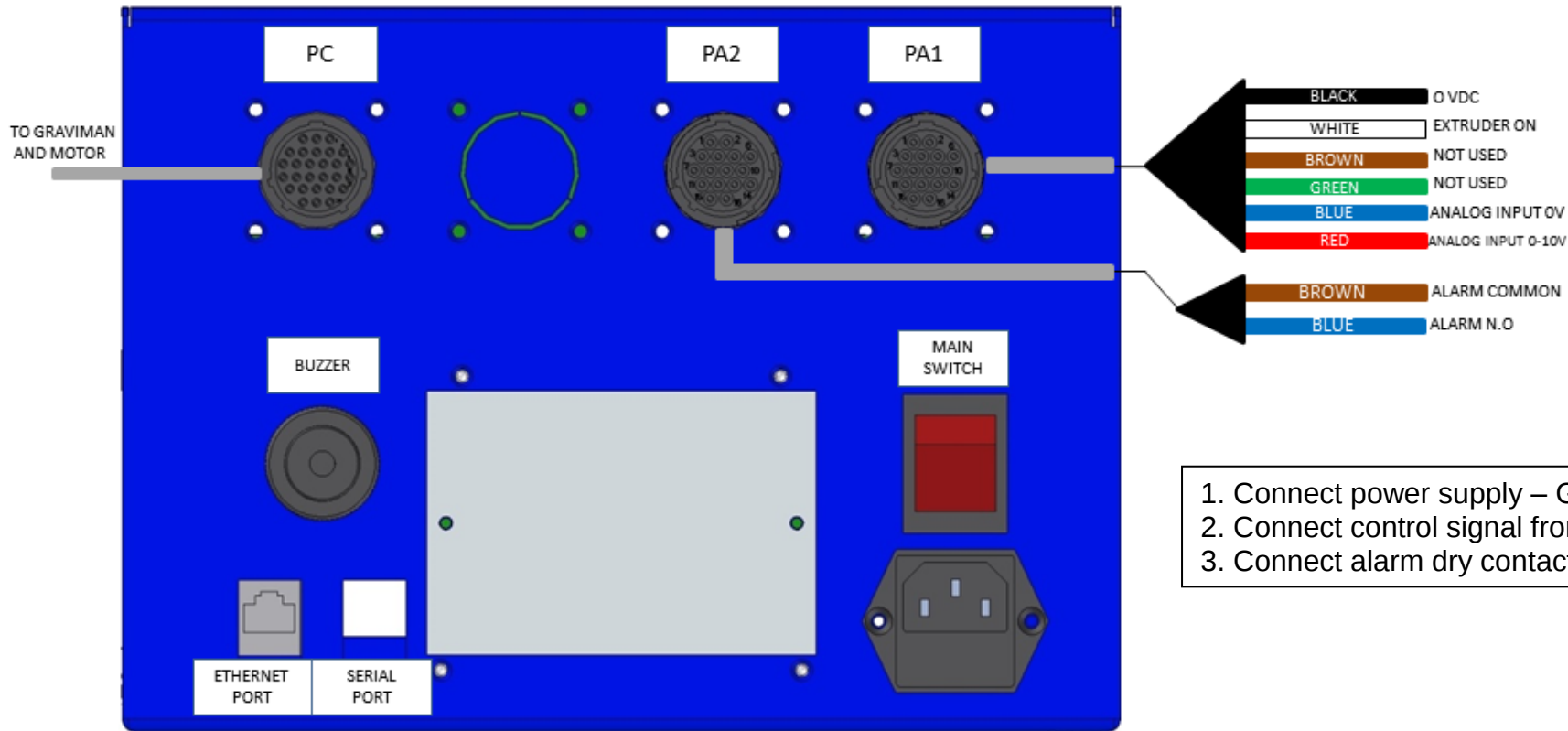
Analog Kg/h



Analog Percentage

Set extruder at 10V in Service/Parameter screen

Electrical Wiring



1. Connect power supply – Ground, Neutral, Phase
2. Connect control signal from extruder – Extruder On
3. Connect alarm dry contact (optional)

Feeder Operation

Activating the BeltColor

1. Press the conveyer P.B – the unit will load material
2. Press the system P.B. to ON – the unit will perform a teach cycle
3. Set the required output
4. Material will start flowing according to Extruder On signal

Activating the GraviColor

1. Press the conveyer P.B – the unit will load material
2. Hold the system for 3 seconds – the unit will perform a teach cycle
3. Set the required output
4. Press the system P.B. to ON – material will start flowing according to Extruder On signal

System Lamps

Switch	Lamp	State
System (green)	off	system is off
	on	system is on
	flashing steadily	extruder on
	flashing alternately	teach cycle
	flashing rapidly	system alarm
Conveyer (orange)	off	conveyer is off
	on	conveyer is on
	flashing rapidly	conveyer alarm

